

# Washtenaw Community College Comprehensive Report

## NCT 244 Advanced Manufacturing Capstone (CNC) Effective Term: Winter 2024

### Course Cover

**College:** Advanced Technologies and Public Service Careers

**Division:** Advanced Technologies and Public Service Careers

**Department:** Advanced Manufacturing

**Discipline:** Numerical Control

**Course Number:** 244

**Org Number:** 14400

**Full Course Title:** Advanced Manufacturing Capstone (CNC)

**Transcript Title:** Adv Manufacturing Capstone

**Is Consultation with other department(s) required:** No

**Publish in the Following:** College Catalog , Web Page

**Reason for Submission:** New Course

**Change Information:**

**Consultation with all departments affected by this course is required.**

**Course description**

**Pre-requisite, co-requisite, or enrollment restrictions**

**Outcomes/Assessment**

**Objectives/Evaluation**

**Rationale:** Request for full approval. Minor changes to outcomes/objectives from conditional submission.

**Proposed Start Semester:** Winter 2023

**Course Description:** In this course, students will use skills learned in the advanced manufacturing program to design and build complex project(s) to solve a problem. To create these projects, students will use CNC and manual machinery, as well as create machine code programs (G-Code) manually and with CAD/CAM software. Students will create detailed drawings of their project with CAD software. Process plans, detailed set up sheets including required tooling and cutting conditions will be developed to meet industry standards.

### Course Credit Hours

**Variable hours:** No

**Credits:** 3

**Lecture Hours: Instructor: 15 Student: 15**

**Lab: Instructor: 60 Student: 60**

**Clinical: Instructor: 0 Student: 0**

**Total Contact Hours: Instructor: 75 Student: 75**

**Repeatable for Credit:** NO

**Grading Methods:** Letter Grades

Audit

**Are lectures, labs, or clinicals offered as separate sections?:** NO (same sections)

### College-Level Reading and Writing

College-level Reading & Writing

## **College-Level Math**

Level 4

### **Requisites**

#### **Prerequisite**

NCT 121 minimum grade "C+"  
and

#### **Prerequisite**

NCT 123 minimum grade "C+"  
and

#### **Prerequisite**

NCT 221 minimum grade "C+"; may enroll concurrently

### **General Education**

### **Request Course Transfer**

**Proposed For:**

### **Student Learning Outcomes**

1. Design a project to solve a problem using CAD/CAM software according to industry standards and safety practices.

#### **Assessment 1**

Assessment Tool: Outcome related achievement checklist

Assessment Date: Winter 2025

Assessment Cycle: Every Three Years

Course section(s)/other population: All sections

Number students to be assessed: All students

How the assessment will be scored: Departmentally-developed rubric

Standard of success to be used for this assessment: 70% of students will score 70% or higher.

Who will score and analyze the data: Departmental faculty

2. Construct a project to solve a problem using CNC machines, programs, and CAD/CAM software according to industry standards and safety practices.

#### **Assessment 1**

Assessment Tool: Outcome-related achievement checklist

Assessment Date: Winter 2025

Assessment Cycle: Every Three Years

Course section(s)/other population: All sections

Number students to be assessed: All students

How the assessment will be scored: Departmentally-developed rubric

Standard of success to be used for this assessment: 70% of students will score 70% or higher.

Who will score and analyze the data: Departmental faculty

### **Course Objectives**

1. Design a project using CAD software.
2. Analyze a CAD model and create part drawings (blueprints) for a project.
3. Develop a process plan to create a project that includes materials, machinery, tooling, fixtures and cutting conditions.
4. Analyze a part drawing and develop hand-written programs using G & M codes.
5. Analyze a CAD model and create machine programs using CAM software.
6. Build and set up projects and tooling using available CNC machinery, including CNC mill and lathe components.
7. Evaluate instructor-modified programs and correct the errors.

## New Resources for Course

### Course Textbooks/Resources

Textbooks  
Manuals  
Periodicals  
Software

### Equipment/Facilities

Level III classroom  
Computer workstations/lab  
Other: CNC machine lab

<b><u>Reviewer</u></b>	<b><u>Action</u></b>	<b><u>Date</u></b>
<b>Faculty Preparer:</b> <i>Allan Coleman</i>	<i>Faculty Preparer</i>	<i>Jan 07, 2023</i>
<b>Department Chair/Area Director:</b> <i>Allan Coleman</i>	<i>Recommend Approval</i>	<i>Jan 07, 2023</i>
<b>Dean:</b> <i>Jimmie Baber</i>	<i>Recommend Approval</i>	<i>Jan 09, 2023</i>
<b>Curriculum Committee Chair:</b> <i>Randy Van Wagnen</i>	<i>Recommend Approval</i>	<i>Mar 24, 2023</i>
<b>Assessment Committee Chair:</b> <i>Shawn Deron</i>	<i>Recommend Approval</i>	<i>Mar 30, 2023</i>
<b>Vice President for Instruction:</b> <i>Victor Vega</i>	<i>Approve</i>	<i>Apr 07, 2023</i>